

Date: Thursday, 17/07/2008 1:50:03 PM  
User: Melanie Fauteux

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SQUARE TUBE
Job Number	: 40601		
Estimate Number	: 13424		
P.O. Number	:	Part Number	: PB6743001139
This Issue	: 17/07/2008 S.O. No. :	Drawing Number	: B6743001 P.21
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 1 / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40500	Material	:
Written By	:	Due Date	: 24/07/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>MF 08-07-17</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6TS1000W125	6061T6 SQ TUBE 1.00 x 1.00 x .125w



Comment: Qty.: 1.0542 f(s)/Unit Total: 5.2710 f(s)  
6061T6 SQ TUBE 1.00X.125  
batch: M186042

MF 08-07-16 5

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

- 1- cut to length as per dwg
- 2- make a 0.090" chamfer on both ends of tube
- 3- deburr

MF 08-07-16 5

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/07/17 (x5)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: WA

MF 08-07-16 5

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

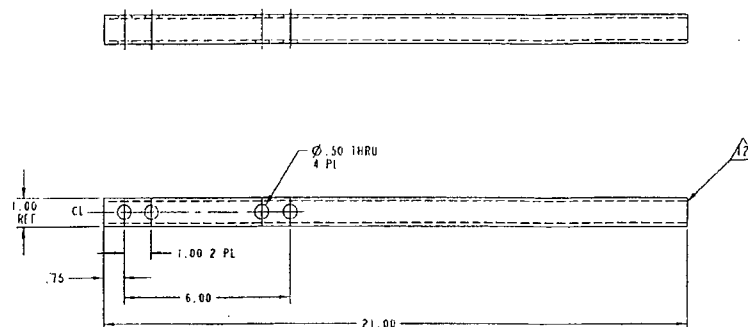
08/07/18

Job Completion

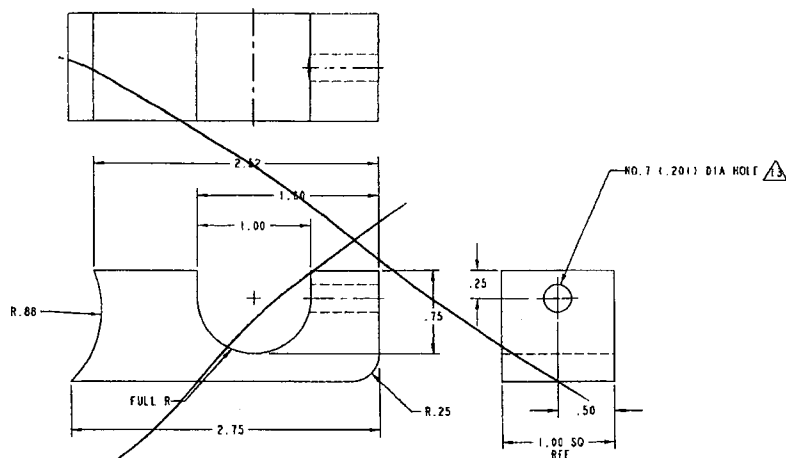


MF 08-07-18

RELEASED  
#40601-20



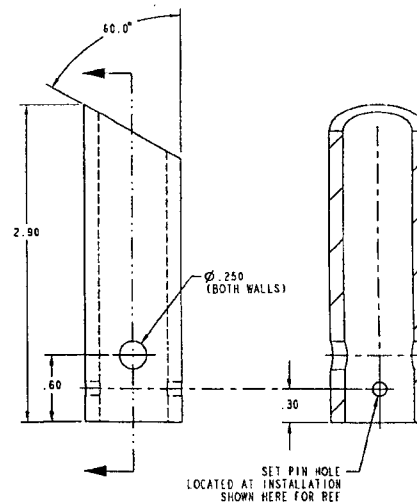
① -239 SQUARE TUBE  
MATERIAL: 1.00 SQ X .125 WALL, 6061-T6  
QQ-A-200/8  
SCALE: 0.500



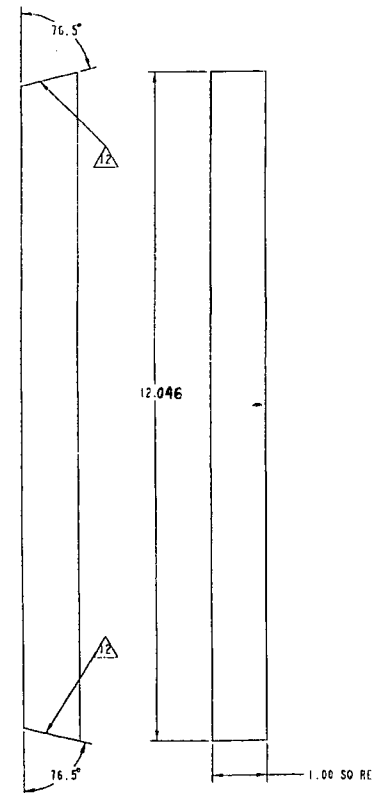
① -241 TUBE DETENT CLIP  
MATERIAL: 1.00 SQ, 6061-T6  
QQ-A-200/8  
SCALE: 2.000

SUPERCEDED BY

① 73440-9



① -243 TUBE HANDLE EXTENSION  
MATERIAL: .875 OD X .125 WALL, 6061-T6  
QQ-A-200/8  
SCALE: 2.000



① -139 SQUARE TUBE  
MATERIAL: 1.00 SQ X .125 WALL, 6061-T6  
QQ-A-200/8  
SCALE: 1.000

#40601

PREMIER AVIATION, INC.  
4000 Aviation Parkway, Grand Prairie, Texas 75050  
SIZE CODE: B67-43001  
REV: B4  
SHEET: 21 OF 45

ORIGINAL